

SAFETY DATA SHEET



This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 19-Dec-2022

Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name POLYOX™ WSR N80
Product Code(s) 166206
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Thickening agent
Binder
Lubricant
Processing aid
We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier

Nutrition & Biosciences Netherlands B.V.
Willem Einthovenstraat 4
2342 BH Oegstgeest The Netherlands
Tel.: +31 71 5686 168
Fax: +31 71 5686 169

E-mail address sds.genencor@iff.com

1.4. Emergency telephone number

Emergency Telephone See section 16 for more information

Emergency Telephone - §45 - (EC)1272/2008

| | |
|---|--------------|
| Poison control centre phone number | 112 (Europe) |
|---|--------------|

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008
This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.3. Other hazards

WARNING. May form combustible dust concentrations in air. The components in this formulation do not meet the criteria for classification as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

| Chemical name | Weight-% | REACH registration number | EC No (EU Index No) | Classification according to Regulation (EC) No. 1272/2008 [CLP] | Specific concentration limit (SCL) | M-Factor | M-Factor (long-term) |
|------------------------------------|----------|---------------------------|---------------------|---|------------------------------------|----------|----------------------|
| Poly(ethylene oxide) 25322-68-3 | 95 - 100 | No data available | - | - | - | - | - |

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

| Chemical name | Oral LD50 mg/kg | Dermal LD50 mg/kg | Inhalation LC50 - 4 hour - dust/mist - mg/L | Inhalation LC50 - 4 hour - vapour - mg/L | Inhalation LC50 - 4 hour - gas - ppm |
|------------------------------------|-----------------|-------------------|---|--|--------------------------------------|
| Poly(ethylene oxide) 25322-68-3 | 22000 | 20000 | No data available | No data available | No data available |

SECTION 4: First aid measures

4.1. Description of first aid measures

| | |
|-----------------------|--|
| General advice | When in doubt or if symptoms are observed, get medical advice. |
| Inhalation | IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. |
| Eye contact | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. |
| Skin contact | IF ON SKIN: Wash with plenty of water and soap. If skin irritation occurs: Get medical advice/attention. |

Ingestion IF SWALLOWED: Never give anything by mouth to an unconscious person. Drink plenty of water. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Get medical attention if irritation or other symptoms occur.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Foam. Dry powder. Water spray. Carbon dioxide (CO₂).

Unsuitable extinguishing media Keep product and empty container away from heat and sources of ignition. Do not use water jetstream.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous combustion products Smoke production.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Positive pressure self-contained breathing apparatus (SCBA) and structural firefighters' protective clothing will provide adequate protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Use personal protection recommended in Section 8. Sweep up to prevent slipping hazard.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Clean contaminated objects and areas thoroughly observing environmental regulations.

6.3. Methods and material for containment and cleaning up

Methods for containment Sweep up and shovel into suitable containers for disposal. Avoid dust formation. Dispose of in accordance with local regulations.

Methods for cleaning up Use industrial vacuum cleaners approved for combustible dust and area electrical classification.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid generation of dust and aerosols. Avoid contact with eyes, skin and clothing. Minimise dust generation and accumulation. Combustible dust clouds may be created where operations produce fine material (dust). Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA- 654).

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep/store only in original container. Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Specific use(s) See section 1 for more information.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits Based on data available for ingredients

| Chemical name | European Union | United Kingdom | France | Spain | Germany TRGS |
|------------------------------------|----------------|----------------|--------|-------|----------------------------|
| Poly(ethylene oxide) 25322-68-3 | - | - | - | - | TWA: 200 mg/m ³ |

| Chemical name | Italy MDLPS | Portugal | Netherlands | Finland | Denmark |
|------------------------------------|-------------|----------|-------------|---------|-----------------------------|
| Poly(ethylene oxide) 25322-68-3 | - | - | - | - | TWA: 1000 mg/m ³ |

| Chemical name | Austria | Switzerland | Poland | Norway | Ireland |
|------------------------------------|--|----------------------------|--------|--------|---------|
| Poly(ethylene oxide) 25322-68-3 | TWA: 1000 mg/m ³ STEL 4000 mg/m ³ | TWA: 500 mg/m ³ | - | - | - |

8.2. Exposure controls

Engineering controls Ensure adequate ventilation. Avoid generation of dust and aerosols.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear protective gloves.

| | |
|---------------------------------------|--|
| Skin and body protection | Wear protective gloves and protective clothing. |
| Respiratory protection | If exposure limits are likely to be exceeded or if irritation or other symptoms are experienced, NIOSH/MSHA or EN 136 approved respiratory protection should be worn. |
| General hygiene considerations | Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. |

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|------------------------|--------------------------|
| Appearance | Powder |
| Physical state | Solid |
| Colour | White to off-white |
| Odour | ammoniacal |
| Odour threshold | No information available |

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|--|-------------------|--|
| pH | No data available | None known |
| Melting point / freezing point | No data available | None known |
| Initial boiling point and boiling range | No data available | None known |
| Flash point | No data available | CC (closed cup) |
| Evaporation rate | No data available | None known |
| Flammability (solid, gas) | No data available | None known |
| Flammability Limit in Air | | None known |
| Upper flammability or explosive limits | No data available | |
| Lower flammability or explosive limits | No data available | |
| Vapour pressure | No data available | None known |
| Relative vapour density | No data available | None known |
| Relative density | No data available | None known |
| Bulk density | No data available | |
| Liquid Density | No data available | |
| Water solubility | No data available | Soluble |
| Solubility(ies) | No data available | None known |
| Partition coefficient | No data available | bioconcentration : None known |
| Autoignition temperature | 280 - 330 °C | Key literature references and sources for data |
| Decomposition temperature | | None known |
| Kinematic viscosity | No data available | None known |
| Dynamic viscosity | No data available | None known |
| Particle characteristics | | |
| Particle Size | | Not applicable |
| Particle Size Distribution | | Not applicable |

9.2. Other information

Molecular weight > 1000

9.2.1. Information with regards to physical hazard classes

Not applicable

Explosive properties No data available.

9.2.2. Other safety characteristics

Sensitivity to mechanical impact No

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Not expected.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact No.

Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Hazardous polymerisation Hazardous polymerisation does not occur.

10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks. May form combustible dust concentrations in air.

10.5. Incompatible materials

Incompatible materials Keep away from heat, flames and sparks.

10.6. Hazardous decomposition products

Hazardous decomposition products No hazardous decomposition products known.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

Acute toxicity

Inhalation No information or data specific to the product on this toxicological (health) effect is available.

Eye contact No information or data specific to the product on this toxicological (health) effect is available.

Skin contact No information or data specific to the product on this toxicological (health) effect is available.

Ingestion No information or data specific to the product on this toxicological (health) effect is available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Get medical attention if irritation or other symptoms occur.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Respiratory or skin sensitisation No information available

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Numerical measures of toxicity

Component Information Classification based on data available for ingredients

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|----------------------|-------------------|----------------------|-----------------|
| Poly(ethylene oxide) | >4000 mg/kg (Rat) | >5000 mg/kg (Rabbit) | - |

Poly(ethylene oxide) 25322-68-3
Teratogenicity Not expected

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Based on data available for ingredients.

12.2. Persistence and degradability

Persistence and degradability Based on data available for ingredients.

12.3. Bioaccumulative potential

Bioaccumulative potential Based on data available for ingredients

| Chemical name | Bioaccumulation/Accumulation |
|------------------------------------|---|
| Poly(ethylene oxide) 25322-68-3 | No bioaccumulation potential Molecular weight >1,000 |

Component Information Based on data available for ingredients

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on data available for ingredients

| Chemical name | PBT and vPvB assessment |
|------------------------------------|---------------------------------|
| Poly(ethylene oxide) 25322-68-3 | The substance is not PBT / vPvB |

12.6. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

12.7. Other adverse effects

Other adverse effects No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of wastes in an approved waste disposal facility. Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Contaminated packaging Dispose of empty containers and wastes safely. Dispose of waste product or used containers according to local regulations.

SECTION 14: Transport information

IATA

- 14.1 UN number or ID number Not regulated
- 14.2 Extended Proper Shipping Name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special Precautions for Users Special Provisions None

IMDG

- 14.1 UN number or ID number Not regulated
- 14.2 EPNM Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental hazards Not applicable
- 14.6 Special Precautions for Users Special Provisions None
- 14.7 Maritime transport in bulk according to IMO instruments No information available

RID

- 14.1 UN number Not regulated
- 14.2 Extended Proper Shipping Name Not regulated

| | |
|------------------------------------|----------------|
| 14.3 Transport hazard class(es) | Not regulated |
| 14.4 Packing group | Not regulated |
| 14.5 Environmental hazards | Not applicable |
| 14.6 Special Precautions for Users | |
| Special Provisions | None |

ADR

| | |
|------------------------------------|----------------|
| 14.1 UN number or ID number | Not regulated |
| 14.2 UN proper shipping name | Not regulated |
| 14.3 Transport hazard class(es) | Not regulated |
| 14.4 Packing group | Not regulated |
| 14.5 Environmental hazards | Not applicable |
| 14.6 Special Precautions for Users | |
| Special Provisions | None |

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations**

France Occupational Illnesses (R-463-3, France) Based on data available for ingredients

Water hazard class (WGK) Based on data available for ingredients

Mixture Based on data available for ingredients

| Chemical name | CAS No | WGK Classification (AwSV) |
|----------------------|------------|---------------------------|
| Poly(ethylene oxide) | 25322-68-3 | Klasse (class) 1 |

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

International Inventories: Based on data available for ingredients

| Chemical name | AICS | DSL/NDSL | EINECS/ELINCS | ENCS | IECSC | KECL | PICCS |
|------------------------------------|------|----------|---------------|------|-------|------|-------|
| Poly(ethylene oxide) 25322-68-3 | X | X | X | X | X | X | X |

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information**Legend**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

Further information

ATEX Directive 1999/92/EC, Workplace Requirements for Explosive Atmospheres
ATEX Directive 94/9/EC, Equipment for use in Explosive Atmospheres

Telephone enquiry:

CHEMTREC NUMBERS

Belgium: 32-28083237: 359-32570104: 385-17776920 Republic: 420-228880039 :
45-69918573: 372-6681294: 358-942419014: 33-975181407: 0800-181-7059:
30-2111768478: 36-18088425: 354 539 0655: 000-800-100-7141 : 353-19014670:
972-37630639: 39-0245557031: 371-66165504: 370-52140238 : 352-20202416: 389 2 551
7456 : 01-800-681-9531 : 31-858880596 : 234 1 227 8883 : 48-223988029 :
351-308801773: 40-37-6300026: 8-800-100-6346 Arabia: 966-8111095861 :
421-233057972: 38-618888016 Africa: 0-800-983-611: 34-931768545: 46-852503403:
41-435082011: 90-212-7055340: 380-947101374 Kingdom: 44-870-8200418 and
44-2038073798

Revision date

19-Dec-2022

Reason for revision

***Indicates updated section

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet